

Instructions and Parts List

3M-Matic™

P/N 70-0064-0376-3 Conveyor Extension Attachment

For Use On:

"3M-Matic"

110a Adjustable Case Sealer, Type10500

Purpose of Attachment

The Conveyor Extension Attachment when installed on the infeed or discharge end of a case sealer, provides additional conveyor platform surface for non-conveyor operations.

Specifications

Overall Dimensions:

Length – 440 mm [17.8 inches]
Height – 130 mm [5 inches]
Width – 625 mm [24.5 inches]

Weight:

Packaged – 10.4 kg [23 lbs]
Unpackaged – 10.0 kg [24 lbs]

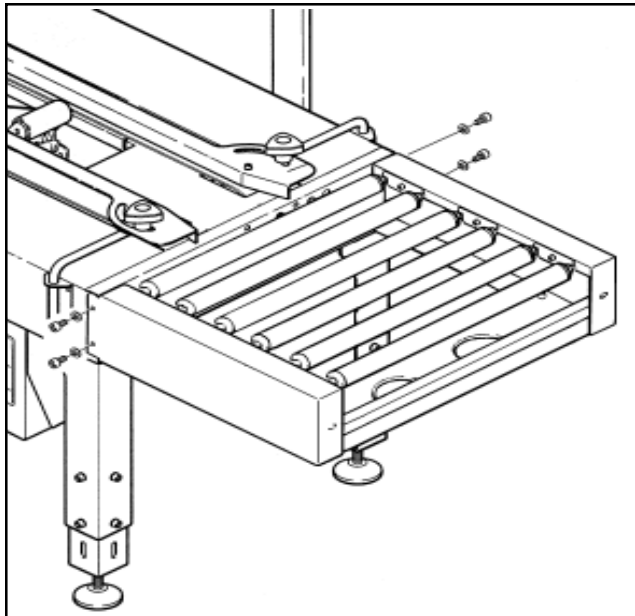
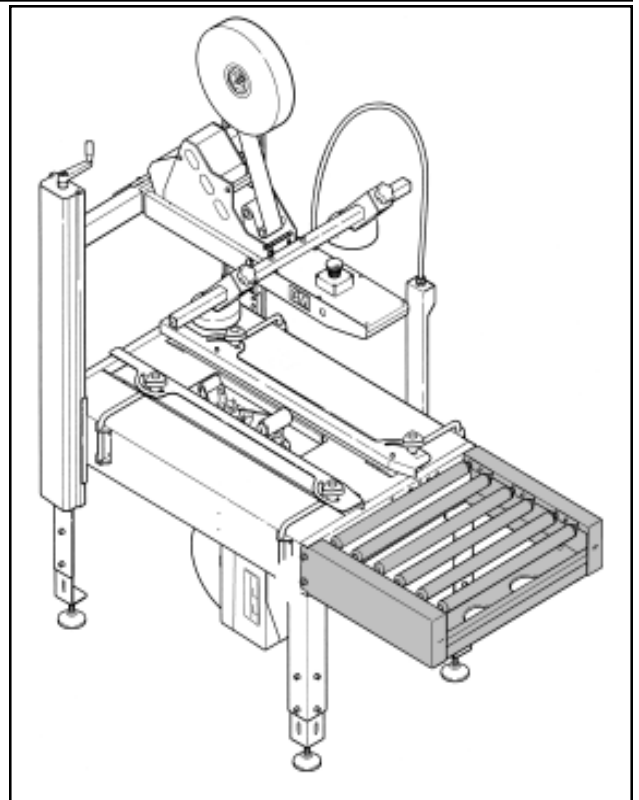


Figure 1 – Conveyor Extension Installation



Conveyor Extension Attachment Consists of:

Quantity	Description
1	Assembly – Conveyor Extension
4	Washer – Plain, 8 mm
4	Screw – Soc.Hd, M8 x 20



WARNING

- o To reduce the risk associated with pinch and entanglement hazards.
 - Turn "Off" electrical power before performing any adjustments on the machine.

Installation Instructions

1. To attach the conveyor extension, refer to Figure 1. Align the the hole in the machine frame with the holes located on the conveyor extension.
2. Insert a socket head screw (M8 x 20) with a washer in each hole. **Do not tighten the capscrews at this time.**
3. Align the top surface of the conveyor extension with the bed of the case sealer and tighten the four capscrews.

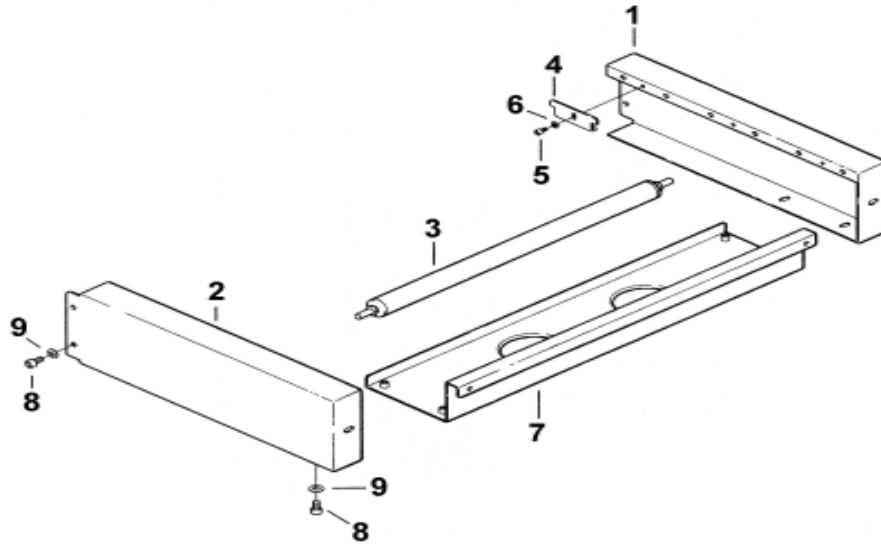


Figure 2 – Parts Illustration

Replacement Parts List

Ref No.	Part Number	Description
1	78-8129-6397-9	Frame – R/H
2	78-8129-6398-7	Frame – L/H
3	78-8076-4579-7	Roller - 32x492
4	78-8076-4507-8	Plate - Infeed

Ref No.	Part Number	Description
5	78-8010-7157-8	Screw – Hex. Hd, M4x10
6	78-8005-5740-3	Washer, M4
7	78-8129-6399-5	Reinforcement
8	26-1003-7964-8	Screw – Soc. Hd, M8x20
9	78-8017-9318-9	Washer, M8

How To Order Replacement Parts

1. Refer to parts illustration Figure 2 to find part needed and reference number.
2. Refer to parts list for correct part number.
3. Order by part number, description, attachment part number and name.
4. Replacement parts and part prices available direct from:

3M/Tape Dispenser Parts
241 Venture Drive **800/344 9883**
Amery, WI 54001-1325 **FAX #715/268 8153**

Minimum billing on parts orders will be \$25.00 – Replacement part prices available on request.
 \$10.00 restocking charge per invoice on returned parts.

Note: Outside the U.S. contact the local 3M subsidiary for parts ordering information.

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3M warrants that its **3M-Matic™ P/N 70-0064-0376-3 Conveyor Extension Attachment, Type 10500**, will be free from defects for ninety (90) days after delivery. If any part is proved to be defective within the warranty period, then the exclusive remedy and 3M's and seller's sole obligation shall be, at 3M's option, to repair or replace the part, provided the defective part is returned immediately to 3M's factory or an authorized service station designated by 3M. A part will be presumed to have become defective after the warranty period unless the part is received or 3M is notified of the problem no later than five (5) calendar days after the warranty period. If 3M is unable to repair or replace the part within a reasonable time, then 3M, at its option, will replace the equipment or refund the purchase price. 3M shall have no obligation to provide or pay for the labor required to install the repaired or replacement part. 3M shall have no obligation to repair or replace (1) those parts failing due to operator misuse, carelessness, or due to any accidental cause other than equipment failure, or (2) parts failing due to non-lubrication, inadequate cleaning, improper operating environment, improper utilities or operator error.

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